TARO AS FOOD

By: Lydia M. Marero and **Thomas Taro**











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Authors



Lydia M. Marero, Ph.D. is a Researcher-Food Technologist at the Palau Community College - Cooperative Research and Extension, P.O. Box 9, Koror, Palau 96940.



Thomas Taro is Vice President at the Palau Community College-Cooperative Research and Extension, P.O. Box 9, Koror, Palau 96940.



Taro as Food in Palau

Lydia Marero Thomas Taro

Palau Community College 2013





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Message



It is with great pleasure on my part as Executive Director of the College of Micronesia Land Grant Programs to welcome initiatives from researchers to write books as standard outputs of their researches.

This book, Taro as Food in Palau is an outcome of a research project on the "Processing of Root Crops in the Republic of Palau" funded by the Hatch Act of 1887 administered by the National Institute of Food and Agriculture of the United States Department of Agriculture (NIFA-USDA)

The book can serve as a practical application of research knowledge and giving of instruction and practical demonstrations of technologies in taro processing. The impact of the research is to provide local foods that can nourish family members, as well as provide product ideas for food business entrepreneurs.

Dr. Singeru Singeo

Executive Director

College of Micronesia Land Grant Programs

Foreword



This publication embraces a wide variety of information on taro processing and preservation. The knowledge that may be derived from this book has been selected for dissemination and best adoption

particularly for those who are interested in the field of food microenterprise. Most of the information include the results of studies conducted at the Food Technology Laboratory of the Cooperative Research and Extension (CRE) of Palau Community College (PCC).

There is a vital need for a closer working relationship between PCC-CRE and the government as a whole and the people, for the maximum utilization of our resources. Taro is a very valuable food resource in Palau, being a food staple served daily at home and during custom events.

The goal of this publication is to help Palauan farmers increase the utilization of taro. The ingredients and processes are very simple, and the equipment used in food processing are available in the kitchen or they can be sourced from the local stores. Aside from providing food for their families, the valuable information also opens opportunities for starting a food business to increase income thereby upgrading the quality of life of Palauans.

PATRICK U. TELLEI, EdD

President

Palau Community College

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LYDIA M.MARERO THOMAS TARO

TABLE OF CONTENTS

| TABLE OF CONTENTS Page | ge |
|-----------------------------|-----|
| MESSAGE | V |
| FOREWORD | vi |
| ACKNOWLEDGMENT | vii |
| INTRODUCTION | 1 |
| TARO PRODUCTION IN PALAU | 3 |
| TARO VARIETIES IN PALAU | 5 |
| NUTRITIONAL VALUE OF TARO | 8 |
| PROCESSING OF TARO PRODUCTS | 14 |
| A. Dried Products | 16 |
| Taro Flour | 16 |
| Taro Pancake Mix | 17 |
| Taro Pancakes | 18 |
| Taro Steamed Cake Mix | 19 |
| Taro Steamed Cakes | 20 |
| Taro Doughnut Mix | 21 |
| Taro Doughnuts | 22 |
| Taro Tama Mix | 23 |
| Taro Tama | 24 |
| Taro Pasta Mix | 25 |
| Taro Pasta | 26 |
| Taro Pasta with Sauce | 27 |
| Taro Cookie Mix | 28 |
| Taro Cookies | 29 |
| Taro Brownie Mix | 30 |
| Taro Brownies | 31 |
| viii | |

| | TABLE OF CONTENT | ige |
|----|--|--|
| | Taro Muffin Mix | 32 |
| | Taro Muffins | 33 |
| | Taro Bread Mix | 34 |
| | Taro Bread | 35 |
| | Taro Cupcake Mix | 36 |
| | Taro Cupcakes | 37 |
| В. | Frozen Products | 38 |
| | Taro Ice Cream | 38 |
| | Taro Ice Candy | 39 |
| | Vacuum-Packed Ready-to-Eat Taro Slices | 40 |
| | Taro Smoothie | 41 |
| C | . Cooked/Baked/Fried Products | 42 |
| | | |
| | Taro Pizza | 42 |
| | Taro Pizza Taro Salad | |
| | | 43 |
| | Taro Salad | 43 44 |
| | Taro Salad Taro Pudding | 43 44 45 |
| | Taro Salad Taro Pudding Taro Candy/Pastilles | 43 44 45 46 |
| | Taro Salad Taro Pudding Taro Candy/Pastilles Taro Hash browns | 43 44 45 46 47 |
| | Taro Salad Taro Pudding Taro Candy/Pastilles Taro Hash browns Taro Pie | 43 44 45 46 47 48 |
| | Taro Salad Taro Pudding Taro Candy/Pastilles Taro Hash browns Taro Pie Taro Pastry | 43 44 45 46 47 48 49 |
| | Taro Salad Taro Pudding Taro Candy/Pastilles Taro Hash browns Taro Pie Taro Pastry Taro Sushi | 43 44 45 46 47 48 49 50 |
| | Taro Salad Taro Pudding Taro Candy/Pastilles Taro Hash browns Taro Pie Taro Pastry Taro Sushi Taro Fritters | 43 44 45 46 47 48 49 50 51 |

Taro Turnover

54

| | Page |
|--------------------------------------|------|
| D. Fermented Products | 55 |
| Wine | 55 |
| Vinegar | 57 |
| Sauce | 59 |
| SENSORY EVALUATION OF TARO PRODUCTS | 61 |
| PACKAGING STUDIES AND SHELF-LIFE | |
| OF PROCESSED TARO PRODUCTS | 62 |
| TECHNOLOGY TRANSFER OF TARO PRODUCTS | 65 |
| REFERENCES | 68 |
| ABOUT THE AUTHORS | 69 |

LIST OF TABLES

| Table | | Page |
|---|----------------------|------|
| 1 Collection of taro varieties p R&D Station and their senso | | 5 |
| 2 Nutritional composition of ta | aro | 9 |
| 3 Developed and standardized products from sweet taro (kg) | | 14 |
| 4 Selected food products and packaging materials | their suitable | 62 |
| 5 Shelf-life of selected food prostorage conditions | roducts in different | 63 |
| 6 Places and number of partic Technology Classes. | cipants of Food | 66 |

LIST OF FIGURES

| Fig | ure OF FIGURES Pa | age |
|-----|--|-----|
| 1 | Different types of land for growing sweet taro | 4 |
| 2 | Relationship between taro corm weight | |
| | and starch value. | |
| 3 | Relationship between corm size and | 12 |
| | starch value. | |
| 4 | Relationship between type of land cultivation | 13 |
| | and starch value of taro | |
| 5 | Relationship between maturity and starch value of taro | 13 |
| 6 | Flour prepared from sweet taro | 16 |
| 7 | Taro Pancake Mix | 17 |
| 8 | Taro Pancakes | 18 |
| 9 | Taro Steamed Cake Mix | 19 |
| 10 | Taro Steamed Cakes | 20 |
| 11 | Taro Doughnut Mix | 21 |
| 12 | Taro Doughnuts | 22 |
| 13 | Taro Tama Mix | 23 |
| 14 | Taro Tama | 24 |
| 15 | Taro Pasta Mix | 25 |
| 16 | Taro Pasta | 26 |
| 17 | Taro Pasta with Sauce | 27 |
| 18 | Taro Cookie Mix | 28 |
| 19 | Taro Cookies | 29 |
| 20 | Taro Brownie Mix | 30 |
| 21 | Taro Brownies | 31 |
| 22 | Taro Muffin Mix | 32 |
| 23 | Taro Muffins | 33 |
| 24 | Taro Bread Mix | 34 |
| 25 | Taro Bread | 35 |
| 26 | Taro Cupcake Mix | |
| 27 | Taro Cupcakes | 37 |
| xii | | |

| Fig | LIST OF FIGURE | age |
|-----|--|-----|
| 28 | Taro Ice Cream | 38 |
| 29 | Taro Ice Candy | 39 |
| 30 | Ready-To-Eat Vacuum-Packed Sliced Taro | 40 |
| 31 | Taro Smoothie | 41 |
| 32 | Taro Pizza | 42 |
| 33 | Taro Salad | 43 |
| 34 | Taro Pudding | 44 |
| 35 | Taro Pastilles | 45 |
| 36 | Taro Hashbrowns | 46 |
| 37 | Taro Pie | 47 |
| 38 | Taro Pastry | 48 |
| 39 | Taro Sushi | 49 |
| 40 | Taro Fritters | 50 |
| 41 | Taro Fries | 51 |
| 42 | Taro Chips | 52 |
| 43 | Taro Crepes | 53 |
| 44 | Taro Turnovers | 54 |
| 45 | Taro Wine | 55 |
| 46 | Taro Vinegar | 57 |
| 47 | Taro Sauce | 59 |
| 48 | PCC-CRE food products being tasted by visitors | 61 |
| 49 | Taro food products under storage | 63 |
| 50 | Participants of Food Technology Class | 67 |
| | in Koror State | |

INTRODUCTION

The increase in the consumption of imported foods in the Republic of Palau has led to an overall decline in local food production, resulting in trade imbalance. For example, the contribution of Palau Gross Domestic Product (GDP) from the agriculture, aquaculture, and marine resources declined from 9.9% in 1983 to 2.9% in 1992 (Plan of Work FY 2000-2004, COM-LGP). It is thus urgent to focus R & D efforts on the production and utilization of local foods, particularly taro, to deter the fast decline in the GDP.

Taro, Colocasia esculenta (L.) Schott, (sweet taro) locally known as kukau is an important staple food in Palau, as well as in other island countries in the Pacific. PCC-CRE has focused its research activities on this local food resource in Palau. The Research and Development (R & D) Station located in Ngermeskang, Ngeremlengui State has served as a repository of about 81 varieties of taro in Palau. A research project on the "Processing of Rootcrops in the Republic of Palau" funded by the Hatch Act under USDA, focused on the utilization of taro into various processed food products.

Taro greatly abound in the Republic of Palau all year-round. Its utilization into value-added processed products can lead to microenterprise development and market potentials. Taro processing plays a major role in upgrading the conditions of rootcrop growers in Palau, by providing:

- Improved taro products and processes workable in smallscale industries;
- New product concepts for domestic and export markets;
- Training in taro-based food processing; and
- Livelihood opportunities by establishing a food microenterprise for additional income.

The Palau Economic Development Plan (2020) calls for a market-oriented sustainable agriculture with emphasis on self-sufficiency, import substitution, and export markets. Production and utilization of local foods should be increased. This in turn, should create surpluses that can be converted into value-added products for the export and local markets. Development of taro into processed food products will ensure a stable supply that will redound to food security in the Republic.

In achieving Palau's sovereign goal of economic reliance, the development and utilization of food products from taro for the local and export markets will benefit the country and people in meeting the needs for high quality food items, creating job opportunities, supporting the tourism industry with local foods from taro, increasing additional tax revenues, and helping in the overall economic improvement and quality of life of Palauans.

TARO PRODUCTION IN PALAU

In 1996, taro production in Palau was 924,366 lbs. valued at US \$ 600,838.50 and produced by 695 farmers of which 60% was sold in the market, 26% was for home use, and 17% for custom events. (IESL Survey, 1996). Due to its cultural and social significance, taro production has continuously increased in Palau, as shown by the increase in price from US \$0.65/lb in 1996 to \$0.75/lb in 1998 and \$1.00/lb in 2001 (Agricultural Census, 1994).

Yield of several taro varieties are higher in sers /dry type of land (2,692 to 12,157 kg/ha) than in R&D Station data, where culturally plantings of taro were done (Del Rosario and Esguerra, 2003), the yield depending on the variety planted.

Taro is planted in a majority of States in Palau. Most households have a taro patch and the women farmers are responsible to plant and grow taro for consumption.

Fig. 1 shows the pictures of three types of land where taro are produced.



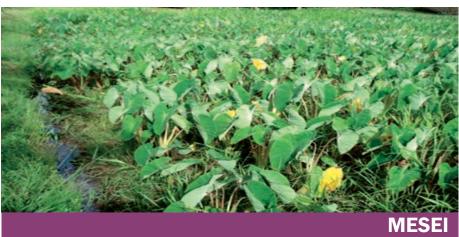




Fig. 1. Different types of land for growing sweet taro

TARO VARIETIES IN PALAU

Eighty one (81) varieties of taro are collected and propagated at the PCC-CRE Research and Development (R & D) Station in Ngermeskang, Ngeremlengui State, and their sensory qualities, are shown in Table 1.

Table 1. Collection of taro varieties propagated at the R & D Station and their sensory characteristics.

| Variety | Color | Size | Shape | Taste | Texture |
|-------------------|----------|--------|--------|---------|---------|
| Bechesei | purple | medium | oblong | bland | starchy |
| Bsachel | purple | medium | round | bland | starchy |
| BL-PNG 3 | white | small | round | bland | starchy |
| BL-SM 10 | purple | small | round | sweet | sticky |
| BL-SM 12 | purple | small | round | sweet | sticky |
| Columba | purple | medium | oblong | bland | starchy |
| Dait | purple | small | oblong | sweet | sticky |
| Dilisor | white | medium | round | sweet | sticky |
| Dirchoiremech | purple | medium | round | bland | starchy |
| Dirrubong | purple | small | round | bland | starchy |
| Dois | purple | medium | oval | sweet | sticky |
| Dois urungel | purple | medium | oval | sweet | starchy |
| Dungersuul | white | big | oval | starchy | sweet |
| Dung ra miuako | purple | big | round | sticky | sweet |
| Dung ra terrakakl | white | big | oblong | sticky | sweet |
| Ebechab | white | small | round | sticky | sweet |
| Emausei | purple | medium | round | sticky | sweet |
| Erederid | white | small | round | sticky | sweet |
| Esuuch | white | small | oblong | sticky | sweet |
| Fiji | purple | medium | oblong | starchy | bland |
| Hawaiian Ngkekla | u purple | medium | round | sticky | sweet |
| Hawaii Tasia | purple | medium | round | sticky | sweet |
| Homusted | pink | small | oblong | sticky | sweet |

| Variety | Color | Size | Shape | Taste | Texture |
|------------------|---------|--------|-----------|--------|---------|
| JP-06 | yellow | small | round | sticky | sweet |
| Kerdeu | purple | small | oblong | sticky | sweet |
| Kirang | purple | big | oblong | sticky | sweet |
| Kirang Redil | purple | big | oblong | sticky | sweet |
| Kirang Sechal | purple | big | oblong | sweet | sticky |
| Kosrae | white | medium | round | bland | starchy |
| MAL-12 | white | small | round | sweet | sticky |
| Merii | white | medium | oblong | bland | starchy |
| Metengel A Ngas | purple | medium | oblong | sweet | sticky |
| Meseinsank | purple | medium | oblong | sweet | sticky |
| Meuarch | purple | medium | oblong | sweet | sticky |
| Miuako | pink | big | oblong | sweet | sticky |
| Miuako Ngkeklau | pink | big | oblong | sweet | sticky |
| Miuako Ouburburs | s white | medium | irregular | bland | sticky |
| Modekngei | purple | small | oblong | bland | starchy |
| Ngardmau | white | medium | oblong | bland | starchy |
| Ngemekeang | white | medium | oblong | sweet | sticky |
| Ngerbachel | white | medium | oblong | sweet | sticky |
| Ngerdibus | white | small | round | bland | starchy |
| Ngeruuch Red | pink | big | oblong | sweet | sticky |
| Ngeruuch | white | medium | round | bland | starchy |
| Ngesuas | purple | big | oblong | sweet | sticky |
| Ngetmadai | white | big | oblong | sweet | sticky |
| Ngirchoilang | purple | big | round | bland | starchy |
| Ochab | pink | medium | round | bland | starchy |
| Okelang | purple | big | oblong | bland | starchy |
| Oiremech | white | small | oblong | sweet | sticky |
| Oisca | white | big | round | bland | starchy |
| Ordil | purple | small | round | sweet | sticky |
| PAL-04 | white | small | round | bland | starchy |
| PAL-05 | white | small | round | bland | starchy |
| PAL-06 | white | small | round | bland | starchy |

| Variety | Color | Size | Shape | Taste | Texture |
|------------|-------------|--------|--------|-------|---------|
| PAL-07 | white | small | round | bland | starchy |
| PAL-10 | white | small | round | bland | starchy |
| PAL-13 | white | small | round | bland | starchy |
| PAL-20 | white | small | round | bland | starchy |
| Pastora | purple | medium | oblong | bland | starchy |
| Prak | yellow | medium | oblong | sweet | sticky |
| Petepwet | purple | small | round | bland | starchy |
| Renged | pink | big | oblong | sweet | sticky |
| Rasech | purple | small | round | sweet | sticky |
| Rota | white | medium | oblong | bland | starchy |
| Rriu | pink | small | round | bland | starchy |
| Ruk | purple | small | oblong | sweet | sticky |
| Saikere | pink | medium | round | bland | starchy |
| Saikere | white | medium | round | bland | starchy |
| Sawamwang | pink | small | oblong | bland | starchy |
| TAN-MAL 14 | yellow | medium | round | sweet | sticky |
| Terebkul | pink | big | oblong | bland | starchy |
| T-29 | yellow | small | round | sweet | sticky |
| T-90 | white | medium | oblong | bland | starchy |
| T-102 | purple | medium | oblong | sweet | sticky |
| Ungil Dil | pale yellow | big | oblong | sweet | sticky |
| Ulechem | purple | small | round | bland | starchy |
| Urungel | white | small | round | bland | starchy |
| | | | | | |

Sticky varieties of taro were found suitable for boiling, ready-to-eat slices, and salad. Starchy varieties were good materials for baking and flour preparations.

The new varieties that were recently added to the collection were sourced from Fiji. These new varieties include the following: BL-PNG3, BL-SM10, BL-SM12, JP-06, MAL-12, PAL-04, PAL-05, PAL-06, PAL-07, PAL 10, PAL-13, PAL-20,T-29,T-90 and T-102. The PAL varieties originally came from Palau but now grown in Fiji.

Ngesuas variety is the most favored taro by the Palauans due to its characteristic sweet taste, pleasant aroma and nice purple color.

NUTRITIONAL VALUE OF TARO

Taro mostly consists of about 65% water and has an energy value of 141 kcal. Table 2 shows the nutritional composition of sweet taro.

Table 2. Nutritional composition of taro (FNRI, 1997).

| Nutrient | Raw | Boiled |
|-------------------------|------|--------|
| | | |
| Edible portion, % | 77 | 69 |
| Water,% | 64.1 | 73.1 |
| Energy, kcal | 141 | 104 |
| Protein,% | 2.3 | 1.5 |
| Fat,% | 0.2 | 0.1 |
| Carbohydrate,% | 32.6 | 24.4 |
| Crude Fiber,% | 2.8 | 2.2 |
| Ash,% | 0.8 | 0.6 |
| Calcium, mg% | 39 | 37 |
| Phosphorus, mg% | 62 | 41 |
| Iron, mg% | 0.9 | 0.7 |
| Retinol, mg% | 0 | 0 |
| B-carotene, mg% | 30 | 5 |
| Total Vit. A (RE), mcg% | 5 | 1 |
| Thiamin, mg% | 0.17 | 0.08 |
| Riboflavin, mg% | 0.04 | 0.01 |
| Niacin, mg% | 1.2 | 1.0 |
| Ascorbic acid, mg% | 9 | 6 |

All the day's nutritional requirements for a 2,200 calorie diet would be exceeded if one consumes 5 lbs of taro. As shown in Table 2, taro has all the nutrients, particularly energy value, dietary fiber, vitamin C, potassium, riboflavin, thiamin, magnesium, iron, calcium, sodium, and protein.

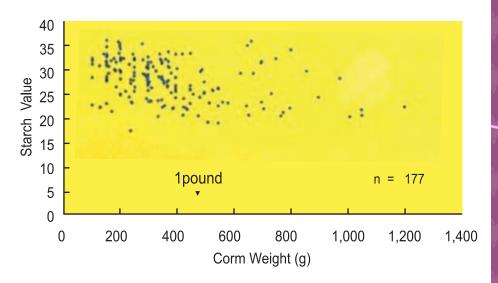
A recent finding in the literature on taro showed that taro contains phytoestrogen, about 300 mg with 20% estrogen (Goldberg, 1994). Women after menopause do not produce estrogen anymore so they can get this hormone from eating taro. Another important functional component of taro is hyaluronic acid, the water-gelling molecule of the human body. One thousand (1,000) mg of pure hyaluronic acid can gel 6 quarts of water, so it can cleanse the colon (Dreher, 1987). Eastwood and Morris (1992) describe dietary fiber as a "water-laden sponge" moving through the intestine. The structure and surface activity contributed by the water-insoluble fibers combined with the gel-forming viscous properties of the water-soluble fiber network provide the fiber matrix with the ability to carry out such activities as cation exchange and gel filtration.

Figures 2 to 5 show the starch value of taro. This value is important in the preparation of taro alcohol as there is a direct relationship between starch value and alcohol content. As more starch is obtained from the taro corms, the less moisture content the corms contain, as shown in Fig. 2.

Fig. 3 shows that the size of taro corms does not affect the starch value, so it does not matter if taro corms are small or big.

Fig. 4 shows that wet cultivation (mesei) has higher starch value than semi-wet (dechel).

Fig. 5 shows that the starch value of taro that was grown for 8 months is almost the same as that grown for 11 months, therefore to save on field maintenance, taro corms can be harvested at 8 months.



The relation of Corn Weight and Starch Value

Fig.2. Relationship between taro corm weight and starch value.

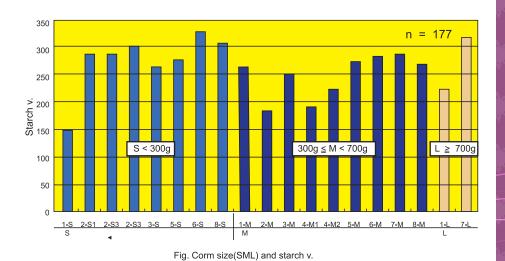


Fig. 3. Relationship between corm size and starch value.

Starch v. & land type

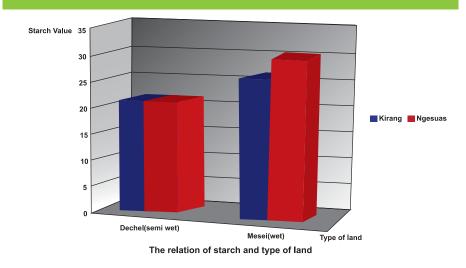


Fig. 4. Relationship between type of land cultivation and starch value.

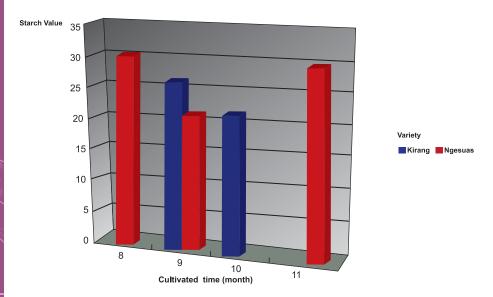


Fig. 5. Relationship between maturity and starch value of taro.

PROCESSING OF TARO PRODUCTS

Thirty one (31) processed food products with good market potentials from selected taro varieties were developed and standardized at the Food Technology Laboratory of PCC-CRE R & D Station. These products are listed in Table 3.

Table 3. Developed and standardized processed food products from sweet taro (kukau) varieties

| PROCESSES | | | |
|--------------|--------------|---------------------------|------------|
| Drying | • | Cooking/ Baking/Frying | Fermenting |
| Flour | Ice Cream | Pizza | Vinegar |
| Pancake Mix | Ice Candy | Salad | Wine |
| Steamed Cake | Mix | Pudding | Sauce |
| Doughnut Mix | Ready-to Eat | Candy/Pastilles | |
| Tama Mix | Smoothie | Crepes | |
| Pasta Mix | | Sushi | |
| Cookie Mix | | Chips | |
| Brownie Mix | | Turn-over | |
| Bread Mix | | Hashbrowns | |
| Muffin Mix | | Fries | |
| Cupcake Mix | | Fritters | |
| | | Pie | |
| | | Pastry/hopia | |

Frozen ready-to-eat taro slices using 81 varieties of taro were prepared from boiled taro, which was peeled, washed, and sliced into serving portions, then packed with vacuum in thick (0.5 mil) polyethylene or polypropylene bags. Packaged taro was stored in the freezer (<0°C) and studied for their storage properties. Packing boiled taro slices in microwaveable or boilable bags were found to be a very convenient process in storing taro, as they can be served immediately upon reheating when needed to be served.

Taro flour was prepared by boiling taro corms for 3 hours, peeling, slicing, grinding in a food processor, drying in the sun for 8 hours, grinding into flour through a blender, sifting, and packing in thick (0.5 mil) polyethylene plastic bags. Packed taro flour was also studied for its shelf-life at room temperature (27° to 32° C).

PROCESSING OF TARO PRODUCTS A. DRIED PRODUCTS



TARO FLOUR

Fig. 6. Flour prepared from sweet taro (kukau).

Ingredients:

Taro, any variety (preferably starchy ones)

- · Clean and wash taro corms.
- Boil taro for 2 to 3 hours, peel and rinse.
- Grind taro in a food processor or any grinder or grate.
- Dry taro in the sun until crisp.
- Blend/grind dried taro until fine and sift.
- Pack in thick (0.5 mil) plastic bags , seal, and label.
- Store at room temperature (27° to 32° C) in a clean, dry place.



TARO PANCAKE MIX

Fig. 7. Taro pancake mix.

Ingredients:

- 2 cups taro flour
- 2 cups all-purpose flour
- 1 cup sugar
- 1 cup dry milk
- 1/4 cup baking powder
- 1 tsp. salt

- Mix together all ingredients in a plastic bag.
- Pack 1 cup mixture in thick (0.5 mil) plastic bags, seal and label. Store in a clean, dry place.



TARO PANCAKES

Fig. 8. Taro pancakes.

Ingredients:

1 pack Taro Pancake Mix

1 pc egg

½ cup water

½ cup oil

- Mix all ingredients in a mixing bowl to form a batter.
- Pour ½ cup batter into a frying pan, cook both sides until brown. Serve taro pancakes with syrup, jam, margarine, or peanut butter.



TARO STEAMED CAKE MIX

Fig. 9. Taro steamed cake mix.

Ingredients:

2- ½ cups taro flour

2- ½ cups all-purpose flour

2 cups sugar

½ cup baking powder

1 pack coconut powder

- Mix all ingredients in a plastic bag.
- Measure 1 cup mixture and pack in thick plastic bags, seal, label and store in a clean, dry place.



TARO STEAMED CAKE

Fig. 10 Taro steamed cakes.

Ingredients:

1 pack Taro Steamed Cake Mix

3/4 cup water

1 Tbsp grated cheese

- Mix Taro Steamed Cake Mix with water and transfer ½ cup mixture into muffin pans. Top with grated cheese.
- Steam for 20 minutes.



TARO DOUGHNUT MIX

Fig. 11. Taro doughnut mix.

Ingredients:

- 3 cups taro flour
- 3 cups all-purpose flour
- 1 cup dry milk
- 1 cup sugar
- 4 Tbsp. baking powder
- $\frac{1}{2}$ tsp. nutmeg powder
- $\frac{1}{2}$ tsp. cinnamon powder

- Mix all ingredients in a plastic bag.
- Pack one cup (240 g) in thick (0.5 mil) plastic bag, seal, and label.
- Store in a clean, dry place.



TARO DOUGHNUTS

Fig. 12. Taro doughnuts.

Ingredients:

| 1 | pack | Taro Doughnut Mix |
|---|------|-------------------|
| | | |

1 pc egg 2 Tbsp. oil

- Empty 1 pack Taro Doughnut Mix into a mixing bowl, add I egg and 2 Tbsp. oil.
- Knead and divide dough into 6 balls.
- Flatten thickly and cut with doughnut cutter or form into rings. Deep fry in hot oil.



TARO TAMA MIX

Fig. 13. Taro tama mix.

Ingredients:

| 3 | cups | taro nour |
|---|-------|-------------------|
| 3 | cups | all-purpose flour |
| 1 | cup | dry milk |
| 1 | cup | sugar |
| 4 | Tbsp. | baking powder |
| 1 | tsp. | salt |

- Mix all ingredients in a plastic bag.
- Pack 1 cup (240 g) in thick (0.5 mil) plastic bag, seal, label and store in a clean, dry place.



TARO TAMA

Fig. 14. Taro tama.

Ingredients:

1 pack Taro Tama Mix

pc egg
 Tbsp. oil

- Empty 1 pack of Taro Tama Mix into a mixing bowl, add 1 egg, and 2 Tbsp. oil.
- Mix well , knead and divide dough into 6 balls.
- Deep fry in hot oil.



TARO PASTA MIX

Fig. 15 Taro pasta mix

Ingredients:

| 2- 1/2 | 01100 | toro flour |
|--------------|-------|------------|
| Z- 72 | cups | taro flour |

2- ½ cups all purpose flour

1 Tbsp. salt

- Mix all ingredients in a plastic bag. Shake bag well to obtain a uniform mixture.
- Pack 1 cup mixture in a thick plastic bag, seal, label, and store in a clean, dry place.



TARO PASTA

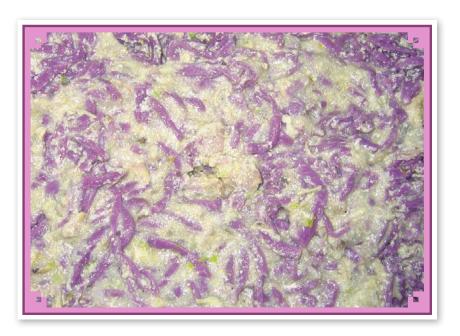
Fig. 16 Taro pasta.

Ingredients:

1 pack Taro Pasta Mix

1 pc egg

- Empty 1 pack of Taro Pasta Mix into a mixing bowl, add 1 egg, and mix well to form dough.
- Roll dough on a floured cutting board with a rolling pin, and cut into pasta with a knife or pasta maker.
- Drop taro pasta in boiling water and cook until pasta floats (about 2 minutes). Drain, add 1 Tbsp. oil, and toss.



TARO PASTA WITH SAUCE

Fig. 17. Taro pasta with sauce.

| 1 | cup | chicken, cooked, and diced |
|-----|-------|----------------------------|
| 1/4 | cup | onion, chopped |
| 1 | Tbsp. | garlic, minced |
| 1/4 | tsp. | black pepper |
| 1 | can | Nestle's Cream |
| 1 | Tbsp. | oil |
| 1 | cup | chicken stock |
| | sprig | parslev or green onions |

- Saute garlic, onion, and chicken in vegetable oil.
- Add chicken stock, salt, pepper, and Nestle's cream.
- Cook for 5 minutes.
- Pour over cooked pasta.
- Garnish with parsley or chopped green onions.



TARO COOKIE MIX

Fig. 18. Taro cookie mix.

Ingredients:

6 cups taro flour

6 cups all-purpose flour

½ cup baking powder

- Mix all ingredients in a plastic bag and shake well to obtain a uniform mixture.
- Measure 4 cups of Taro Cookie Mix into thick (0.5 mil) plastic bags, seal, and label.
- Store in a clean, dry place.



TARO COOKIES

Fig. 19. Taro cookies.

Ingredients:

| 1 | pack | Taro Cookie Mix |
|---|----------------|-----------------|
| 1 | cup (2 sticks) | margarine |
| 1 | cup | sugar |
| 3 | pcs | eggs |
| 1 | Tbsp. | vanilla |
| | | |

- Cream margarine with 1 cup sugar. Add eggs, one at a time, and mix well. Add 1 Tbsp. vanilla and mix well.
- Empty 1 pack Taro Cookie Mix into the mixture, and knead into dough. Roll with a rolling pin and cut with cookie cutter.
- Bake taro cookies at 275° F for 45 min.



TARO BROWNIE MIX

Fig. 20. Taro brownie mix

| 3 | cups | taro flour |
|---|------|-------------------|
| 3 | cups | all-purpose flour |
| 3 | tsp. | baking soda |
| 3 | cups | cocoa powder |
| 3 | tsp. | salt |

- Mix all ingredients in a plastic bag.
- Measure 2 cups mixture and pack in thick (0.5 mil) plastic bags, seal, and label.
- Store at room temperature in a clean, dry place.



TARO BROWNIES

Fig 21 Taro brownies.

Ingredients:

| 1 | pack Taro Brownie Mix | 3 | pcs | eggs |
|---|-----------------------|---|-----|---------|
| 1 | cup butter | 1 | tsp | vanilla |
| 2 | cups sugar | 1 | cup | nuts |

- Cream butter, then add sugar gradually. Add eggs one at a time mixing very well after each addition. Mix in vanilla.
- Add 1 pack Taro Brownie Mix and mix well. Add 1/8 cup chopped nuts. Pour mixture into greased pan.
 Smoothen surface with a rubber scraper and top with the remaining nuts.
- Bake at 350° F for 15 minutes.



TARO MUFFIN MIX

Fig. 22 Taro muffin mix

Ingredients:

3 cups taro flour

3 cups all-purpose flour

4 tsp. baking soda

1 tsp. salt

- Mix all ingredients in a plastic bag.
- Measure 2 cups mixture and pack in thick plastic bags, seal, and label.
- Store at room temperature in a clean, dry place.



TARO MUFFINS

Fig. 23 Taro muffins.

Ingredients:

| 1 | pack | Taro Muffin Mix | 1 | рс | egg |
|-----|------|------------------|-----|------|-------------|
| 1/2 | cup | raisins, chopped | 2 | Tbsp | margarine |
| 1/2 | cup | nuts, chopped | 1/2 | cup | brown sugar |
| 1 | cup | yoghurt | | | |

- Preheat oven to 350° F.
- Combine margarine, egg, and yoghurt. Add 1 pack
 Taro Muffin Mix and mix with a few strokes. Fold in
 chopped nuts and raisins. Fill greased muffin pans ½
 full.
- Bake at 350° F for 20 min.



TARO BREAD MIX

Fig. 24 Taro bread mix

Ingredients:

10 cups taro flour

10 cups all-purpose flour

1 cup dry milk

1 cup sugar

1 tsp. salt

- Mix all ingredients in a plastic bag.
- Measure 5 cups mixture, pack in thick plastic bags, seal, and label.
- Store at room temperature in a clean, dry place.



TARO BREAD

Fig. 25. Taro bread

Ingredients:

| 1 | pack | Taro Bread Mix | 2 | Tbsp. | brown sugar |
|--------|------|----------------|-----|-------|-------------|
| 2- 1/2 | tsp. | yeast | 1/4 | cup | shortening |
| 1 | CUD | lukewarm water | | | |

- Dissolve yeast and brown sugar in 1 cup lukewarm water. Let stand for 10 minutes or until foamy.
- Add yeast solution to 1 pack of Taro Bread Mix, knead until dough is smooth. Place in a dark place covered with wet paper towel, and let rise for one hour.
- Shape and arrange on baking sheets. Let rise for one hour.
- Bake at 375° F for 25 minutes.



TARO CUPCAKE MIX

Fig. 26. Taro cupcake mix

Ingredients:

5 cups taro flour

5 cups all-purpose flour

5 tsp. baking powder

5 tsp. salt

- Mix all ingredients in a plastic bag.
- Measure 2 cups mixture, pack in thick plastic bags, seal, and label.
- Store at room temperature in a clean, dry place.



TARO CUPCAKES

Fig. 27. Taro cupcakes.

Ingredients:

| 1 | pack | Taro Cupcake Mix | 2 | pcs | eggs |
|-----|------|------------------|---|------|---------|
| 1/2 | cup | sugar | 3 | Tbsp | nuts |
| 1/4 | cup | butter | 1 | tsp | vanilla |

- Beat margarine until fluffy. Add sugar gradually and eggs one at a time. Mix well.
- Add taro cupcake mix and nuts and mix well.
- Pour ¾ full in muffin pans lined with cupcake paper.
 Top with chopped nuts. Bake at 375° F for 25 minutes.

B. FROZEN PRODUCTS



TARO ICE CREAM

Fig. 28. Taro ice cream.

Ingredients:

| 10 | cups | taro puree | 1 | cup | powdered |
|----|------|-----------------|--------|------|----------|
| 1 | can | evaporated milk | | | milk |
| 1 | can | Nestle's Cream | 1- 1/2 | cups | sugar |

- Boil taro for 2 hours, peel and slice into small pieces.
- Place 2 cups sliced taro in a blender, add 1 cup water and blend until smooth. Mix all ingredients together and freeze.
- Cut frozen taro mixture into pieces and mix with a hand mixer until foamy.
- Transfer ice cream into plastic cups with cover and freeze.



TARO ICE CANDY

Fig. 29. Taro ice candy

Ingredients:

| 3 | kg | taro, boiled ,pureed | 1 | gal | water |
|---|------|----------------------|---|-----|--------|
| 1 | kg. | sugar | 1 | tsp | baking |
| 2 | cans | evaporated milk | | | soda |
| 1 | pack | coffee creamer | | | |

- Boil taro, peel, and slice into small pieces. Place 1 cup sliced taro and 1 cup water in a blender and blend until smooth.
- Boil sugar in equal amount of water to make syrup.
- Mix taro puree, syrup, coffee creamer and baking soda.
- Transfer into ice candy bags and freeze.



READY-TO-EAT VACUUM-PACKED SLICED TARO

Fig. 30. Ready-to-eat vacuum-packed sliced taro

Ingredients:

Taro, any variety

- Boil taro for 2 hours.
- Peel and slice into serving pieces.
- Pack into thick (0.5 mil) boilable or microwaveable bags.
- Seal with vacuum.
- Freeze. To serve, thaw in microwave for 3 minutes.



TARO SMOOTHIE

Fig. 31. Taro smoothie

Ingredients:

2 lbs taro, boiled and pureed

1 can evaporated milk

1 cup sugar

- Boil taro for 2 hours, peel and slice into small pieces.
- Place 1 cup sliced taro and 1 cup water in a blender and blend until smooth. Add milk and sugar to taro puree. Transfer into ice trays and freeze.
- Chop frozen taro into pieces and blend until smooth.

C. COOKED/BAKED/FRIED PRODUCTS



TARO PIZZA

Fig. 32. Taro pizza

Ingredients:

| 1 lb | taro, boiled and diced | 1 cup | tomato paste |
|----------|------------------------|--------|--------------|
| 1 pack | pepperoni | 1 lb | ground beef |
| 1 cup | flour | 5 Tbsp | yoghurt |
| 1 pc | bell pepper | 1 pc | onion |
| 1 tsp | salt | 1 tsp | black pepper |
| 1/2 Tbsp | sugar | 1 Tbsp | shortening |

- Prepare crust by mixing flour, yoghurt, shortening, salt and sugar into dough.
- Lay out toppings on pizza crust and arrange ingredients.
- Bake for 25 minutes at 350° F.



TARO SALAD

Fig. 33. Taro salad

Ingredients:

| 2 | lbs. | taro, boiled, diced | 1/2 | tsp | salt |
|-----|------|-----------------------|-----|------|--------------------|
| 1/3 | cup | yoghurt | 1/2 | tsp | pepper |
| 1/4 | cup | mayonnaise | 2 | pcs | boiled eggs, diced |
| 1/4 | cup | chicken broth | 3 | Tbsp | vinegar |
| 4 | pcs. | spring onion, chopped | | | |

- Boil taro for 2 hours, peel and dice
- Combine all ingredients with the diced taro.
- Toss until uniformly mixed.
- Garnish with diced boiled egg,



TARO PUDDING

Fig.34. Taro pudding

Ingredients:

| 2 | lbs | taro, boiled and grated | 1 cup dry milk |
|---|-----|-------------------------|-----------------|
| 1 | can | condensed milk | 2 cups sugar |
| 1 | can | evaporated milk | ½ cup margarine |

- Boil taro for 2 hours, peel and grate.
- Transfer to a big skillet and mix the other ingredients together.
- Cook with constant stirring in slow fire until very thick.
- Transfer into a container like plate or packaging material and smoothen surface with margarine.



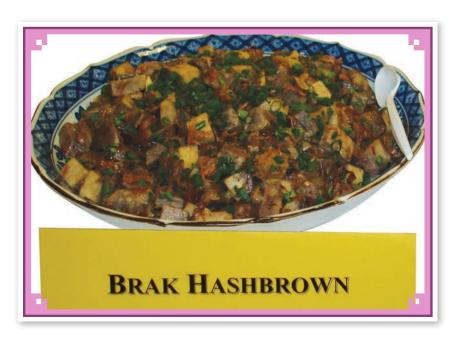
TARO CANDY/PASTILLES

Fig. 35. Taro candy/pastilles

Ingredients:

| 2 | lbs | taro, boiled, grated | 2 | cups | sugar |
|---|-----|----------------------|-----|------|-----------|
| 1 | can | condensed milk | 1/4 | cup | margarine |
| 1 | can | evaporated milk | 1 | cup | dry milk |

- Boil taro for 2 hours, peel and grate.
- Transfer to a big skillet and mix the other ingredients together.
- Cook with constant stirring in slow fire until very thick.
- Wrap 1 Tbsp in colored cellophane or tissue.



TARO HASH BROWNS

Fig. 36. Taro hashbrowns.

Ingredients:

2 lbs. taro, cooked and diced

1 pc. onion, chopped

1 pc bell pepper, chopped

1 clove garlic

1 Tbsp. olive oil

 $\frac{3}{4}$ tsp. salt

 $\frac{1}{2}$ tsp. pepper

- Cook taro for 2 hours, peel, and dice. Saute garlic, onion, and green pepper in oil.
- Add taro and season with salt and pepper.



TARO PIE

Fig. 37. Taro pie

| Crust: | | | Filling: | | |
|--------|-------|-------------------|----------|-------|-------------|
| 2- 1/2 | cups | all-purpose flour | 5 | cups | grated taro |
| 2- 1/2 | Tbsp. | sugar | 2 | cups | coconut |
| 1/2 | tsp | salt | 1 | cup | cream |
| 3/4 | cup | shortening | 1 | cup | flour |
| 1/3 | cup | ice-cold water | 2/3 | cup | sugar |
| 1 | рс | egg yolk | 3 | Tbsp. | butter |

Procedure:

Crust:

- Combine flour, sugar and salt in a mixing bowl. Cut in shortening until mixture is crumbly. Mix in cold water and slightly beaten egg yolk.
- Knead into a dough, form into a ball, and refrigerate for 30 minutes

Filling:

- Stir together all ingredients and transfer into a dough-lined pie plate, cover with flattened dough and cut edges with fork tines.
- Bake at 375° F for 45 to 60 minutes.



TARO PASTRY

Ingredients:

Fig. 38. Taro pastry (Hopia).

| Filling: | | Wra | apper: | |
|----------|--------------------|------|---------|---------|
| 4 lbs | cooked taro,grated | 3 с | upsall- | purpose |
| 1lb. | ground pork | flou | ır | |
| 3 cups | sugar | 3/4 | cup | oil |
| ³⁄₄ cup | water | 3/4 | cup | water |

³∕₄ cup oil

1 bundle spring onions, chopped

- Wrapper: Mix wrapper ingredients and set for 10 minutes.
- Roll dough, flatten, and cut into pieces.
- Filling: Stir-fry pork until brown, put in onions and mix well.
- Add rest of the ingredients and stir while cooking.
- \bullet Wrap 1 Tbsp filling and bake at 350° F for 20 minutes.



Ingredients:

- 2 lbs taro, cooked and grated
- 1 stick margarine
- 1 can spam
- 1 pack *nori* wrapper oil for frying

- Boil taro for 2 hours, peel and grind with margarine.
- Thickly flatten taro with rolling pin and cut with spam cans.
- Fry cut taro pieces and sliced spam.
- Prepare taro sandwiched with fried spam slices and wrap with nori.



TARO FRITTERS

Fig. 40. Taro (prak) fritters.

Ingredients:

2 lbs taro, boiled oil for frying

- Boil taro for 2 hours, peel and grind.
- Thickly flatten taro with rolling pin and cut with spam cans.
- Fry in deep, hot oil.



TARO FRIES

Fig. 41. Taro fries.

Ingredients:

2 lbs. taro, boiled oil for frying

- Cook taro for 2 hours, peel, and slice into sticks.
- Deep-fry in hot oil.



TARO CHIPS

Fig. 42. Taro chips

Ingredients:

2 lbs. taro, boiled

1 cup sugar

oil for frying

- Boil taro for 2 hours, peel, and slice thinly.
- Prepare syrup by mixing 1 cup sugar and 1 cup water and boil.
- Fry taro slices in hot oil (first frying).
- Dip fried taro in syrup and drain.
- Fry until crisp (second frying)
- Cool, pack and label.



TARO CREPES

Fig. 43. Taro crepes.

Ingredients:

| 1 | lb tard | o, cooked , grated | 1 pc . egg |
|-----|---------|--------------------|---------------------|
| 3/4 | cups | flour | 2 Tbsp. brown sugar |
| 1 | tsp | sugar | 1 Tbsp. butter |
| 1 | tsp | salt | 2 Tbsp. sour cream |
| 1 | CLID | milk | |

- Combine flour, sugar, and salt. Whisk in milk, egg, and butter. This is batter. Heat non-stick pan at medium, place 1/4 cup batter and tilt to cover bottom of pan.
- Transfer crepes to a plate and cover with a sheet of wax paper.
- In a large skillet combine brown sugar, taro, sour cream and scoop out mixture at the center of crepes, roll up end and serve with juices from cooking.



Ingredients:

| Wrapper: | | Filling: | |
|----------|---------------|----------|--------------------|
| 1 cup | flour | 4 cups | taro, cooked,diced |
| • | lioui | • | , |
| 1 Tbsp. | sugar | 1 cup | chicken, diced |
| ½ tsp. | baking powder | 1 can | green peas |
| ⁴⁄₄ tsp. | salt | 1 Tbsp. | cooking oil |
| 3 Tbsp. | butter | 1 tsp. | garlic |
| 2 Tbsp. | shortening | 2 Tbsp. | onion |
| 1/3 cup | ice water | ½ tsp. | salt |
| 4 Tbsp. | yoghurt | ½ tsp | black pepper |

Procedure:

Wrapper:

- Combine flour, sugar, baking powder, and salt.
- Cut in shortening and butter until mixture is like a coarse meal.
- Stir in yoghurt and sprinkle on ice water, shape into a dough and refrigerate 1 hour.

Filling:

- Saute garlic and onion in oil. Add chicken, taro, and green peas.
- Season with salt and pepper.
- Wrap 2 Tbsp. mixture in round-shaped wrappers and seal edges with fork tines.
- Fry in deep oil.

D. FERMENTED PRODUCTS



TARO WINE

Fig. 45. Taro wine.

Ingredients:

5 lbs. taro, boiled and grated

5 cups sugar 20 cups water 2 Tbsp. yeast

1 Tbsp. brown sugar

- Boil taro in water for 2 hours, peel and cut into small pieces.
- Place 1 cup taro and 1 cup water in a blender and blend for 2 minutes. This is taro puree.
- Dissolve yeast in 1 cup lukewarm water and add brown sugar. Let stand 10 minutes or until foamy.
- Mix taro puree with equal amount of water and stir in sugar and yeast solution.
- Transfer the mixture to a bottle and cover with paper towel secured with a rubber band.
- Ferment for 1 month and filter. The filtrate is taro wine.
- Pasteurize taro wine by heating to 90° C for 15 minutes.
- Cool, bottle, seal, and label.



TARO VINEGAR

Fig. 46. Taro vinegar.

Ingredients:

5 lbs. taro, boiled and grated

5 cups sugar

20 cups water

2 Tbsp. yeast

1 Tbsp. brown sugar

- Boil taro in water for 2 hours, peel and cut into small pieces.
- Place 1 cup taro and 1 cup water in a blender and blend for 2 minutes. This is taro puree.
- Dissolve yeast in 1 cup lukewarm water and add brown sugar.
 Let stand 10 minutes or until foamy.
- Mix taro puree with equal amount of water and stir in sugar and yeast solution.
- Transfer the mixture to a bottle and cover with paper towel secured with a rubber band.
- Ferment for 3 months and filter. The filtrate is taro vinegar.
- Pasteurize taro vinegar by heating at 90° C for 15 minutes.
- Cool, bottle, seal, and label.



TARO SAUCE

Fig. 47. Taro sauce

Ingredients:

5 lbs. taro, boiled and grated

5 cups sugar

20 cups water

2 Tbsp. yeast

1 Tbsp. brown sugar

1 lb salt

1 lb brown sugar

- Boil taro in water for 2 hours, peel and cut into small pieces.
- Place 1 cup taro and 1 cup water in a blender and blend for 2 minutes. This is taro puree.

- Dissolve yeast in 1 cup lukewarm water and add brown sugar. Let stand 10 minutes or until foamy.
- Mix taro puree with equal amount of water and stir in sugar and yeast solution.
- Transfer the mixture to a bottle and cover with paper towel secured with a rubber band.
- Ferment for 2 months and filter. Dissolve salt in the filtrate.
- Melt brown sugar in slow fire until black. This is caramel coloring.
- Stir in coloring to the salted filtrate and transfer in bottles, seal and label.

SENSORY EVALUATION OF TARO PRODUCTS

Taro ice cream utilizing the varieties of sweet taro and taro cookies were evaluated by about 5,000 respondents in a span of five years. The products were served to the public during events like Earth Day, Career Awareness Week, Women's Month, Tourism Week, Olechotel Belau Fair(OBF), World Food Day, Independence Day, as well as a main visitors' item at the PCC-CRE R & D Station, served to school children, students, parents, teachers, and other guests. All food tasters liked both products very well.

The food products, particularly the dry mixes, were put on exhibit at the 2002 and 2006 Japan Food Expo, Hawaii in 2006, Guam in 2007, and Italy Food Expo in 2007. During the 2006 "Taste of Palau" event, the tourists tasted the taro food products and they signified their interest in buying these foods if sold in the market.



Fig. 48. PCC-CRE food products being tasted by visitors.

PACKAGING STUDIES AND SHELF-LIFE OF PROCESSED TARO PRODUCTS

Taro food products and their suitable packaging materials were studied and results are shown in Table 4.

Table 4. Selected food products and their suitable packaging materials.

| Food Product | Packaging Material |
|-----------------------------------|---|
| Starch, flour, and flour products | polyethylene (PE) and poly propylene (PP) bags, 0.5 mil |
| Chips | PP bags, 0.5 mil |
| Ready-to-eat slices | PP bags, 0.5 mil |
| Fermented products | PET (polyethylene terepthalate) plastic bottles |
| Frozen products | PET containers, PP bags |

Taro flour and dry mixes were found stable when packed in 0.5 mil thick PE or PP bags and stored at room temperature. Taro Chips were found stable in 0.5 mil PE plastic bags. Frozen products like ready-to-eat slices of taro was suitably packed in 0.5 mil PP bags. Taro Ice Cream kept well in PET plastic containers with cover stored in the freezer.



Fig. 49. Taro food products under storage.

Results of storage studies of processed taro food products are shown in Table 5.

Table 5. Shelf-life of selected taro food products in different storage conditions.

| Food Product | Storage Conditions | Shelf-Life |
|-----------------|----------------------------------|------------|
| Frozen products | Freezing temperature, <0° C | 1 year |
| Dried products | Room temperature, 28° to 32° C | 1 year |
| Baked products | Room temperature, 27°-32° C | 1 month |
| | Refrigeration temperature, 10° C | 3 months |
| Cooked products | Refrigeration temperature, 10° C | 2 weeks |
| | Freezing temperature, <0° C | 6 months |

The processed products kept well in their respective suitable packaging materials for a period of one year or longer for the frozen and dried products. These include ice cream, ice candy, frozen ready-to-eat slices of taro when packed in 0.5 mil boilable plastic bags.

Taro Flour and dry mixes also kept for one year or longer at room temperature (27° to 32° C) when packed in thick (0.5 mil) plastic bags.

Baked/cooked/fried taro products like cookies, biscuits, and chips, had a shelf-life of one month at room temperature ($27^{\circ}-32^{\circ}$ C). Cooked products like taro pudding kept for two weeks at refrigeration temperature (10° C) and 6 months at freezing temperature ($<0^{\circ}$ C).

Fermented products like wine, vinegar, and sauce packed in PET bottles were found to be stable at room temperature (27°-32° C) for more than 2 years or longer.

TECHNOLOGY TRANSFER OF TARO PRODUCTS

All 31 taro food products were taught to 636 participants (to date, October, 2013) in PCC-CRE Food Technology Classes in a 24-hour training period, usually done in a three-week, 2-hour per day sessions. The number of participants and places of training are shown in Table 6.

Among the trained participants, some went into a food business microenterprise. Ms. Sandy Toribiong utilized taro flour which she learned from the Food Technology Class into taro sub sandwich, being served at her restaurant. School chefs served some of the processed food products at the PCC Cafeteria and elementary schools of Ngeremlengui, Melekeok, and Ngiwal States.

Participants of Ngiwal State Food Technology Class sold taro doughnuts in the different offices in the State. Other trainees served the food items during custom events like funerals and birth ceremonies. Women prepared the products for their families, guests, and tourists visiting their places.

Table 6. Places and number of participants of Food Technology Classes.

| Place | Number |
|--|--------|
| Ngeremlengui State Old Age Center | 23 |
| Melekeok State Old Age Center | 17 |
| Airai State Ked Center | 19 |
| Airai State Abai | 17 |
| Koror State PCC Campus | 18 |
| Koror State Ngarachamayong Cultural Center | 16 |
| Koror State Maibrel Center | 18 |
| Ngeremlengui State Old Age Center | 9 |
| Ngeremlengui State Training Center | 23 |
| Ngiwal State School Cafeteria | 23 |
| Ngatpang State | 12 |
| Ngerbeched, Koror | 23 |
| Kayangel State | 17 |
| Peleliu State | 19 |
| Airai State | 11 |
| Ngardmau State | 12 |
| R & D Station | 3 |
| Angaur State | 23 |
| Ngeremlengui Elementary School | 53 |
| Emmaus High School | 24 |
| Palau High School Special Education | 12 |
| Upward Bound Math- Science | 18 |
| Palau Parents Empowered | 16 |
| Bethania High School | 27 |
| Ngarchelong Head Start Parents | 19 |
| Meyuns Head Start Parents | 24 |
| Madalaii Head Start Parents | 14 |
| Peleliu Head Start Parents | 19 |
| Ngerbeched Head Start Parents | 24 |
| Expats Group I | 22 |
| Expats Group II | 26 |
| Cafeteria Staff | 20 |
| Ngaraard Ongall Group | 15 |
| Total | 636 |



Fig. 50. Participants of the Food Technology Classes in Koror State.

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ABOUT THE AUTHORS

LYDIA MARERO

Lydia Marero worked as Researcher-Food Technologist at the Palau Community College-Cooperative Research and Extension (PCC-CRE) for ten years. She developed about 150 processed food products from taro, cassava, sweet potato, fish, coconut, and banana and taught food technology classes as an extension program of PCC-She obtained three USDA grants for her projects on the utilization of root crops and product development of local foods and rabbit fish. A food scientist, an educator and a scholar, Lydia earned a Bachelor's Degree in Food Technology at the De La Salle-Araneta University Foundation, graduating cum laude. Under a PCARRD scholarship, she pursued a Master's Degree in Food Science at the University of the Philippines in Los Baños. She obtained her Doctoral Degree in Food Science from the Ochanomizu Women's University in Tokyo, Japan as a Monbusho scholar and JSPS fellow. She further obtained a Post-Doctoral Degree in Food Science as a KOSEF fellow at the Seoul National University in South Korea.

THOMAS TARO

Thomas Taro was Director of the Research and Development Station, PCC-CRE and presently Vice-President of Palau Community College-Cooperative Research and Extension. He obtained his Master of Arts Degree in Education at the San Diego State University.